



Scope of the Quality Management System

Purpose: Establish the boundaries and applicability of the Quality Management System

Scope: Defined below

Process Owner: ISO/IATF Manager

The intent of this Scope is to establish the boundaries and applicability of the Quality Management System (QMS). ODM Tool and Manufacturing Co., Inc. of 9550 Joliet Road in McCook, IL manufactures automotive and other industrial metal components. **ODM provides stamping, welding, and washing processes.** The scope of the QMS excludes product design; ODM customers are design responsible.

Finished goods are maintained at a remote warehouse location located at **5408 Dansher Road in Countryside, IL.**

The boundaries and applicability of this scope include:

- ODM's intention to manufacture defect-free products with 100% on-time delivery
- Dedicated conformance to the requirements of relevant versions of ISO 9001 and IATF 16949
- Management awareness of the internal and external context of the organization
- Meeting customer specific requirements and complying with applicable legal/regulatory requirements
- Striving at all levels to meet the needs and expectations of interested parties

Revision Log

Revision	Changes Made	Authored By	Approved By	Date
Rel	Original Release	T. Cruickshank	T. Cruickshank	04.25.2017
A	Slight word changes to bullet points	T. Cruickshank	T. Cruickshank	09.05.2017
B	Provided justification for exclusions of product design	T. Cruickshank	T. Cruickshank	12.23.2017
C	Removed text from 1 st bullet point, added 4 & 5	T. Cruickshank	T. Cruickshank	10.02.2018
D	Removed "typical" from 1 st paragraph, added "to do product design"	T. Cruickshank	T. Cruickshank	12.02.2018
E	Restructured for clarity	T. Cruickshank	T. Cruickshank	10.22.2019
F	Updated ODM Warehouse address	T. Cruickshank	T. Cruickshank	08.11.2020
G	Updated ODM Warehouse address	E. Johnsen	B. Enright	08.04.2022

Distribution

Department	Personnel / Location	Physical	Electronic
ISO/IATF	ISO/IATF Manager	N	Y
Plant	CEO (Authority), General Manager	N	Y

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Approved By: B. Enright